In the claims:

1. (currently amended) A method for manufacturing multiphase windings of an electric machine with the following process steps:

a) deforming a cross section of elongated wire elements by stamping a cross-sectional profile of said wire elements to increase a slot space factor;

b) loading offsetting dies with some of the stamped wire elements to constitute a winding, with other of the stamped wire elements to constitute an integrated star point, and with further of the stamped wire elements for supplying current to the winding;

c) forming a winding head with an integrated star point by simultaneously moving, by means of the offsetting dies, two legs of ~~the winding constituting~~ some of the stamped wire elements which are U-shaped, in a circumferential direction that is transverse to a longitudinal direction of the loaded stamped wire elements, arranging the other of the ~~star point constituting~~ stamped wire elements, which have bent ends, so that their bent ends are orientated radially inwardly~~inwards~~ toward one another in a shape of a star, and arranging the further of the~~current supplying~~ stamped wire elements

on an outside of the winding head opposite to the other of the~~star point constituting~~ stamped wire elements;

d) connecting the bent ~~radial, inward-oriented~~and radially inwardly oriented ends of the other of the stamped wire elements with a connecting ring, whereby an electrical contacting of the integrated star point is completed, and wherein the connecting ring is disposed radially ~~inward~~inwardly on an inside of the winding head.

2. (previously presented) The method as recited in claim 1, wherein said stamping includes stamping a cross-sectional profile in a wedge shape onto the wire elements.

3. (previously presented) The method as recited in claim 1, wherein said stamping includes stamping an oval or circular cross-sectional profile onto the wire elements.

4. (currently amended) The method as recited in claim 1, further comprising loading the offsetting dies with the stamped wire elements in such a way that the other of the wire elements that constitute the integrated star point ~~(21)~~ are offset from one another by an angle of 120°.

5. (previously presented) The method as recited in claim 1, further comprising shaping the winding head by means of an offsetting of the offsetting dies.

6. (previously presented) The method as recited in claim 1, further comprising producing a wire cage and attaching it to a laminated core.

7. (previously presented) The method as recited in claim 6, further comprising providing the laminated core with an insulation in an attachment region of the wire cage.

8. (currently amended) The method as recited in claim 1, further comprising contacting of the some stamped wire elements to one another ~~on~~at a contacting end of the winding.

Claims 9-13 cancelled.